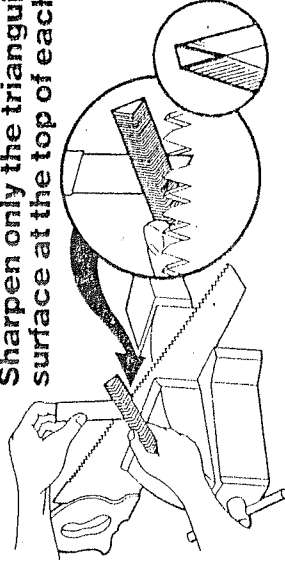


STANLEY SHORT CUT[®] SAW SHARPENING KIT

TO SHARPEN SHORT CUT[®] SAWS:

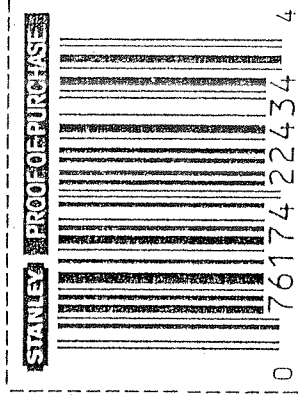
1. After clamping saw horizontally in vise, place guide plate straight up and down between 2 teeth, allowing cutout in guide to locate in center of "V" (fig. 1).
2. With safe edge of file against the guide plate and second face of file against the "triangular flat" at the top of the tooth, lay file handle down approximately 30 degrees.
3. Gently file the top of tooth with 2-3 strokes making sure the newly sharpened top has the approximate angle of the other teeth.
4. Continue sharpening every other tooth as above, then reverse saw in vise and repeat on other side.

Sharpen only the triangular flat surface at the top of each tooth.



TO SHARPEN CONVENTIONAL TOOTH SAWS:

1. Clamp saw in vise. Do not use guide plate.
2. Fit file into gullet of tooth at an angle to match existing bevel angle of saw. Most crosscut saws have a 10-12 degree bevel—some as high as 25 degrees. Rip saws have no bevel angle.
3. Gently file front face of every second tooth.
4. When one side is completed, turn saw around and sharpen other side of teeth.



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