

STANLEY

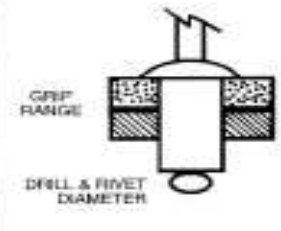
RIVET GUIDE

SUGGESTED APPLICATIONS:

- Aluminum storage sheds
- Aluminum storm doors and windows
- Aluminum lawn furniture
- Air vents
- Awnings
- Automotive
- Gutters and downspouts
- Luggage
- Mailboxes
- Marine applications
- Rakes and garden tools
- Toolbelts
- Fastening name plates
- RV repairs

HOW TO SELECT THE CORRECT RIVET:

Select the correct size:



1. Select rivet material based on strength needed, corrosion resistance, and materials to be joined.
 - All steel - High strength. Use when joining steel to steel.
 - Aluminum - Medium strength. Use with aluminum and where rust is a problem. Use larger sizes for higher strength.
2. Select rivet diameter. Larger diameters create stronger joints.
3. Select grip range based on the thickness of material to be riveted.
4. Use back-up plates when joining soft materials, like leather, or when hole is oversized.

HOW TO USE:



WARNING: Protect your eyes - wear safety goggles.

STANLEY

RIVET SELECTOR GUIDE

RIVETERS:

- Stanley Model # MR33C - General Purpose Riveter
- Stanley Model # MR55C5 - Right Angle Riveter
- Stanley Model # MR77C - Swivel Head Riveter
- Stanley Model # MR100CG - Contractor Grade Riveter

RIVETS:

Rivets are available in small (12-25), and large (50-100) quantities.

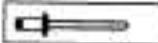
Product Number	Description	Hole Size/ Rivet Diameter	Max. Grip Range
PAA42	Aluminum 1/8" x 1/8"	1/8"	1/8"
PAA42B	Brown Aluminum 1/8" x 1/8"	1/8"	1/8"
PAA42W	White Aluminum 1/8" x 1/8"	1/8"	1/8"
PAA44	Aluminum 1/8" x 1/4"	1/8"	1/4"
PAA46	Aluminum 1/8" x 3/8"	1/8"	3/8"
PAA48	Aluminum 1/8" x 1/2"	1/8"	1/2"
PAA52	Aluminum 5/32" x 1/8"	5/32"	1/8"
PAA54	Aluminum 5/32" x 1/4"	5/32"	1/4"
PAA56	Aluminum 5/32" x 3/8"	5/32"	3/8"
PAA58	Aluminum 5/32" x 1/2"	5/32"	1/2"
PAA610	Aluminum 3/16" x 5/8"	3/16"	5/8"
PAA62	Aluminum 3/16" x 1/8"	3/16"	1/8"
PAA64	Aluminum 3/16" x 1/4"	3/16"	1/4"
PAA66	Aluminum 3/16" x 3/8"	3/16"	3/8"
PAA68	Aluminum 3/16" x 1/2"	3/16"	1/2"
PSS42	Steel 1/8" x 1/8"	1/8"	1/8"
PSS44	Steel 1/8" x 1/4"	1/8"	1/4"
PSS46	Steel 1/8" x 3/8"	1/8"	3/8"
PSS48	Steel 1/8" x 1/2"	1/8"	1/2"
PTT42	Stainless Steel 1/8" x 1/8"	1/8"	1/8"
PTT44	Stainless Steel 1/8" x 1/4"	1/8"	1/4"
PTT46	Stainless Steel 1/8" x 1/2"	1/8"	1/2"
PTT62	Stainless Steel 3/16" x 1/8"	3/16"	1/8"
PTT64	Stainless Steel 3/16" x 1/4"	3/16"	1/4"
PTT68	Stainless Steel 3/16" x 1/2"	3/16"	1/2"
PBA4	Alum. Back Up Plates 1/8"	1/8"	NA
PBA6	Alum. Back Up Plates 3/16"	3/16"	NA
PBS4	Steel Back Up Plates 1/8"	1/8"	NA

Rivets are available in four grip ranges:



SHORT

for work up to 1/8" thick



MEDIUM

for work up to 1/4" thick



LONG

for work up to 1/2" or 5/8" thick



BACK-UP PLATES

1/8" and 3/16" diameters.
These plates are used when
installing hole in oversized. Not
wide enough to rivet hole.