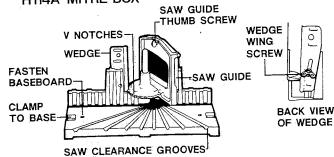


H114A MITRE BOX



INSTRUCTIONS:

19-614

SAW—Either a $3\frac{1}{2}$ " or 4" small back saw or a panel saw may be used.

ADJUSTMENT OF SAW GUIDE TO SAW THICKNESS-Turn thumb screw at top of saw guide in or out to obtain proper tension for easy sliding fit.

TO ADJUST SAW GUIDE HEIGHT-Loosen wedge wing screw, lift wedge to loosen saw guide. Lower saw guide to approximately 1/4" above work for most accurate cuts. Press wedge down in proper V slot with finger pressure only and tighten wing screw.

FOR EXACT DEPTH WITH BACK SAW-Support back saw on shoulders of saw guide. Set teeth of saw to desired height as described above.

KERF CLEARANCE-Saw clearance grooves are provided in base for thru cutting. Base is made up of material soft enough so that it will not damage saw, Holes are also provided in base to fasten a board if desired.

ANGLE CUTS—Saw guide has V notches to cut 90°, 75°, 60°, 45°, and 30° angles.

TAKE DOWN FEATURE—Saw guide can be quickly removed from post for convenience in packing to carry in tool box.

CLAMPING TO BENCH-Frame should be clamped to work bench to obtain accurate results. Grooves are provided in frame for this purpose.

CAPACITY—Depth of cut up to $31\!\!/\!\!2^{\prime\prime}$ when panel saw is used. Capacity with back saw UP TO $17\!\!/\!\!8^{\prime\prime}$ DEPENDING ON WIDTH OF SAW.

WORK SAFELY WITH TOOLS BY WEARING SAFETY GOGGLES