STANLEY

JOBMASTER™
BOLT CUTTER

THREADED CUTTERS

for the most common bolts, machine screws, and threaded rod.

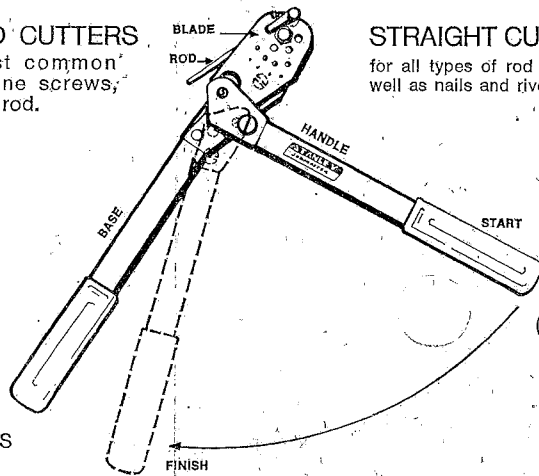Sizes

- 4–40 ○
- 6–32 ○
- 8–32 ○
- 10–24 ○
- 1/4–20 ○
- 5/16–18 ○

BLADE
ROD
HANDLE
BASE
START
FINISH

STRAIGHT CUTTERS

for all types of rod stock, as well as nails and rivets.

Sizes

- 3/32 ○
- 1/8 ○
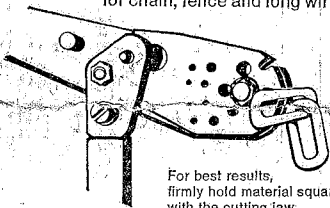- 5/32 ○
- 3/16 ○
- 1/4 ○
- 5/16 ○

DIRECTIONS

1. Move handle to start position.

2. Insert material into proper size hole and adjust length of part. Always use smallest hole possible. (Notice that there are 12 holes in the blade. The six outer holes are unthreaded for straight cut-ting, while the six inner holes are threaded for screw cutting). Do not cut plain rod in threaded holes.

3. To cut, pull handle to finish position while hold-ing away from face and eyes.

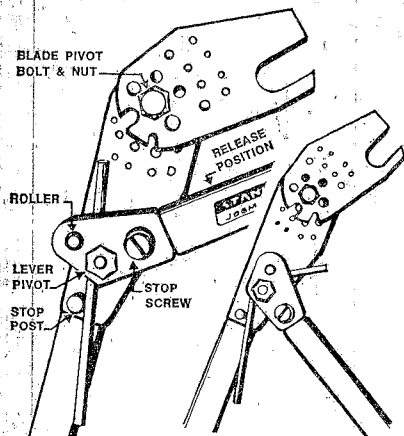## OPEN END CUTTING

for chain, fence and long wire.

For best results, firmly hold material square with the cutting jaw.

1. Move handle to start position.

2. Place smallest end cutter possible over material to be cut.

3. Hold away from face and eyes and pull handle to the finish position to cut material.

BENDING for use on medium steel up to 1/4"

BLADE PIVOT
BOLT & NUT
RELEASE POSITION
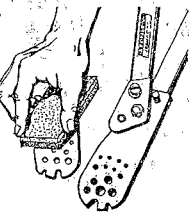ROLLER
LEVER PIVOT
STOP SCREW
STOP POST

1. Back off stop screw far enough to permit further rotation of handle to release position. This will disengage roller from the slot in the blade.

2. Rotate blade 180° so that it is out of the way for bending. (If a long piece of rod is to be bent, it may be necessary to remove the blade com-pletely by taking out the blade pivot bolt.)

3. Move handle to start position.

4. Insert rod between the lever pivot and the roller allowing lower portion of the stock to rest against the stop post. (See sketch)

5. Pull handle to the desired bend angle allowing extra for spring-back.

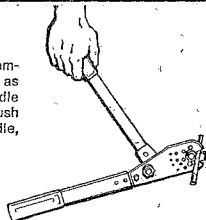## TIPS FOR EASY OPERATION AND LONG LIFE

1. Oil before using. Store in a dry place.

2. Always use the smallest hole possible.

3. Keep cutting surfaces sharp. If a burr is raised on the blade, due to im-proper use, the tool may be resharpened. Remove the blade and use a flat stone over the entire sur-face to restore a sharp cutting edge.

4. For cutting large diam-eter materials, such as 5/16", place one handle on the floor and push against the other handle, as shown.

5. Adjustment of Blade Pivot: Using a wrench to hold Blade Pivot bolt, tighten locking nut until it seats. Then back off nut care-fully until handle will move blade without binding. Excessive looseness may damage tool.